

SECTION 1 - IDENTIFICATION OF THE PRODUCT AND THE COMPANY

PRODUCT NAME	NOROX[®] MCP Red	TELEPHONE	870-572-2935
MANUFACTURER	Syrgis Performance Initiators, Inc.	CHEMTREC (24hr) (USA)	800-424-9300
ADDRESS	334 Phillips 311 Rd., Helena, AR 72342	(Maritime/International)	703-527-3887
CHEMICAL NAME	Methyl Ethyl Ketone Peroxide (MEKP) and Cumyl Hydroperoxide (CHP)	CAS NO.	See section 2.
CHEMICAL FAMILY	Organic Peroxide - Ketone Peroxide/Hydroperoxide Mix	CHEMICAL FORMULA	Mixture of many.

SECTION 2 - COMPOSITION/INFORMATION ON INGREDIENTS

COMPONENTS	CAS NO.	%
Methyl Ethyl Ketone Peroxide	1338-23-4	16 - 17
Cumyl Hydroperoxide	80-15-9	41 - 44
Dimethyl Phthalate	131-11-3	20 - 22
2,2,4-Trimethyl-1,3-pentanediol diisobutyrate	6846-50-0	10 - 12
Cumene	98-82-8	4 - 5
Acetophenone	98-86-2	1 - 3
Methyl Ethyl Ketone	78-93-3	0 - 1
Dimethyl Benzyl Alcohol	617-94-7	0 - 1
Hydrogen Peroxide	722-84-1	0 - 1

SECTION 3 - HAZARD IDENTIFICATION OF THE PREPARATION

PHYSICAL HAZARDS	Organic Peroxide. Decomposition.
HEALTH HAZARDS	Severe Irritant.
EXPOSURE LIMITS	The ACGIH Ceiling STEL is 1.5 mg/m ³ (0.2 ppm) for Methyl Ethyl Ketone Peroxide.
ROUTES OF EXPOSURE	
Skin Contact	Severe skin irritant, causes redness, blistering, and edema.
Eye Contact	Eye contact causes severe corrosion and may cause blindness.
Ingestion	Human systemic effects by ingestion: changes in structure or function of esophagus, nausea, or vomiting, and other gastrointestinal effects.
Inhalation	Moderately toxic by inhalation.
EFFECTS OF OVER-EXPOSURE	Prolonged inhalation of vapors may cause mucous membrane irritation and vertigo. There are no known medical conditions, which are recognized as being aggravated by exposure.

SECTION 4 - FIRST-AID MEASURES

Skin	Immediately remove any contaminated clothing. Wash contaminated area thoroughly with soap and copious amounts of water for at least 15 minutes. If irritation or adverse symptoms develop, seek medical attention.
Eyes	Remove any contact lenses at once. Flush eyes with water for at least 15 minutes. Ensure adequate flushing by separating the eyelids with fingers. If irritation or adverse symptoms develop, seek medical attention.
Ingestion	Do Not induce vomiting. Drink plenty of water. Immediately call a physician. For aid to physician, suggest local Poison Control Center.
Inhalation	Remove to fresh air, if coughing, breathing becomes labored, irritation develops or other symptoms develop, seek medical attention at once, even if symptoms develop several hours after the exposure.

SECTION 5 - FIRE-FIGHTING MEASURES

FLASH POINT	>200°F (93°C), C.O.C.
FLAMMABLE LIMITS	Not established.
AUTOIGNITION POINT	Not established.
EXTINGUISHING MEDIA	Water from a safe distance - preferably with a fog nozzle. In case of very small fires, other means such as carbon dioxide, foam or dry chemical extinguishers may be effective. Dry chemical combined with MEKP/CHP may reignite. Light water additives may be particularly effective at extinguishing MEKP/CHP fires.

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SPECIAL FIRE FIGHTING PROCEDURES

Firemen should be equipped with protective clothing and SCBA's. In case of fire near storage area, cool the containers with water spray. If dry chemical is used to extinguish an MEKP/CHP fire, the extinguished area must be thoroughly wetted down with water to prevent reignition.

UNUSUAL FIRE AND EXPLOSION HAZARDS

The heat of decomposition of the peroxides adds to the heat of the fire. Dry chemical fire extinguishing agent may catalyze the decomposition.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

STEPS TO BE TAKEN IN EVENT OF SPILL OR RELEASE

Dike spill to prevent runoff from entering drains, sewers, streams, etc. Wet spilled material with water and absorb with an inert absorbent material such as perlite, vermiculite, or sand. Sweep up using non-sparking tools and place in a clean polyethylene drum or a polyethylene pail. **DO NOT place into a steel container, lined or unlined, as a decomposition may occur.** Treat any contaminated cardboard packaging as hazardous waste. **Wet container contents with additional water prior to sealing.**

SECTION 7 - HANDLING AND STORAGE

HANDLING

Rotate stock using the oldest material first. Avoid contact with skin, eyes and clothing. Use PPE as specified in Section 8. Keep containers closed to prevent contamination. Keep away from sources of heat, sparks or flame. Do not add to hot solvents or monomers as a violent decomposition and/or reaction may result. When using spray equipment, never spray raw MEKP/CHP onto curing or into raw resin or flues. Keep in original container. **DO NOT USE NEAR FOOD OR DRINK.** Wash thoroughly after handling.

STORAGE

The stability of MEKP/CHP formulations is directly related to the shipping and storage temperature history. Cool storage at 80°F (27°C) or below is recommended for longer shelf life and stability. Prolonged storage at elevated temperatures of 100°F (38°C) and higher will cause product degradation, gassing and potential container rupture which can result in a fire and/or explosion. Store out of direct sunlight in a well ventilated area away from combustible and incompatible materials. **DO NOT STORE WITH FOOD OR DRINK.** Refer to NFPA 432 Code for the Storage of Organic Peroxide Formulations from the National Fire Protection Association for additional storage information.

OTHER PRECAUTIONS

Unmixed, uncontaminated material, remaining at the end of the day, shall be returned to a proper organic peroxide storage area. Under no circumstances should material be returned to the original container.

SECTION 8 - EXPOSURE CONTROL/PERSONAL PROTECTION

VENTILATION

Mechanical, general.

RESPIRATORY PROTECTION

If airborne concentrations are expected to exceed acceptable levels wear a NIOSH approved air-purifying respirator with an organic vapor cartridge or canister. When using respirators refer to OSHA's 29CFR 1910.134.

EYE PROTECTION

Safety goggles recommended. Permanent eyewash is highly recommended.

HAND PROTECTION

Protective gloves recommended, solvent resistant, such as butyl rubber, nitrile or neoprene.

OTHER

A safety shower and eyewash is recommended when the risk of a significant exposure exists.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE AND ODOR:

Red liquid with a slight odor.

BOILING POINT:

Not established.

VAPOR PRESSURE:

Not established.

VAPOR DENSITY:

>1

EVAPORATION RATE:

<1 (ethyl ether =1)

% VOLATILE BY VOLUME:

Not established.

SOLUBILITY IN WATER:

Slightly soluble in water.

SPECIFIC GRAVITY:

1.0

FLASH POINT:

>200°F (93°C), C.O.C.

FLAMMABLE LIMITS:

Not established.

SADT:

>60°C (140°F)

pH:

Not applicable.

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SECTION 10 - STABILITY AND REACTIVITY

STABILITY	Stable when kept in original, closed container, out of direct sunlight at temperatures below 80°F (27°C).
CONDITIONS TO AVOID	Contamination. Prolonged storage above 100°F (38°C). Storage above SADT. Storage near flammable or combustible materials.
MATERIALS TO AVOID	Dimethylaniline, cobalt naphthenate and other promoters, promoted resins, accelerators, oxidizing and reducing agents, strong acids, bases, metals, metal alloys and salts, sulfur compounds, amines or any hot material.
HAZARDOUS DECOMPOSITION PRODUCTS	Some decomposition products are flammable. Acrid smoke and irritating fumes. Carbon monoxide, carbon dioxide, phenols, and some unknown.
HAZARDOUS POLYMERIZATION	Will not occur.

SECTION 11 - TOXICOLOGICAL INFORMATION

Methyl Ethyl Ketone Peroxide

Hazard Data:

Inhalation: Rat--LC₅₀: 200 ppm/4 hr, lung, thorax, respiration, or dyspnea; Mouse--LC₅₀: 170 ppm/4 hr, lung, thorax, respiration, or dyspnea.

Intraperitoneal: Rat--LD₅₀: 65 mg/kg, behavioral, muscle weakness behavioral, ataxia.

Oral: Rat--LD₅₀: 484 mg/kg; Mouse--LD₅₀: 470 mg/kg; Human--TD_{L0}: 480 mg/kg, changes in structure or function of esophagus gastrointestinal, nausea or vomiting gastrointestinal.

Skin: Rabbit--LD₅₀: 500 mg.

Cumyl Hydroperoxide

Hazard Data:

Inhalation: Mouse & Rat--LC₅₀: 200 ppm/4 hr, lung, thorax, respiration, or dyspnea.

Intraperitoneal: Rat--LD₅₀: 95 mg/kg, behavioral, muscle weakness behavioral, ataxia; Mouse--LD₅₀: 270 mg/kg.

Oral: Rat--LD₅₀: 382 mg/kg, kidney, ureter, and bladder, hematuria.

Skin: Rat--LD₅₀: 500 mg/kg.

Subcutaneous: Rat--LD₅₀: 382 mg/kg; Mouse--LD₅₀: 490 mg/kg.

Dimethyl Phthalate

Hazard Data:

Inhalation: Cat--LC_{L0}: 9300 mg/m³/6.5 hr.

Intraperitoneal: Mouse--LD₅₀: 1380 mg/kg.

Oral: Rat & Mouse--LD₅₀: 6800 mg/kg, somnolence behavioral, withdrawal nutritional and gross metabolic, weight loss or decreased weight gain; Dog--LD: >1400 mg/kg; Rabbit--LD₅₀: 4400 µL/kg.

Subcutaneous: Mouse--LD_{L0}: 6500 mg/kg, dyspnea lung, thorax, respiration, or cyanosis.

2,2,4-Trimethyl-1,3-pentanediol diisobutyrate

Hazard Data:

Oral: Rat--LD₅₀: >3200 mg/kg

Cumene

Hazard Data:

Inhalation: Rat--LC_{L0}: 8000 ppm/4 hr; Mouse--LC₅₀: 10 gm/m³/7 hr, multiple effects kidney, ureter, and bladder, changes in both tubules and glomeruli blood, changes in spleen.

Oral: Rat--LD₅₀: 1400 mg/kg, gastrointestinal, gastritis; Mouse--LD₅₀: 12750 mg/kg.

Skin: Rabbit--LD₅₀: 12300 µL/kg.

Acetophenone

Hazard Data:

Inhalation: Rat--LC: >210 ppm/8hr; Mammal--LC₅₀: 1200 mg/m³.

Intraperitoneal: Mouse--LD₅₀: 200 mg/kg.

Oral: Rat--LD₅₀: 815 mg/kg; Mouse--LD₅₀: 740 mg/kg; Mammal (unspecified)--LD₅₀: 2700 mg/kg.

Skin: Rabbit--LD₅₀: 15900 µL/kg; Guinea Pig--LD₅₀: >20 mL/kg.

Subcutaneous: Mouse--LD_{L0}: 330 mg/kg.

Methyl Ethyl Ketone

Hazard Data:

Eye: Human: 350 ppm.

Inhalation: Rat--LC₅₀: 23500 mg/m³/8hr.

Intraperitoneal: Rat--LD₅₀: 607 mg/kg; Mouse--LD₅₀: 616 mg/kg.

Oral: Rat--LD₅₀: 2737 mg/kg; Mouse--LD₅₀: 4050 mg/kg.

Skin: Rabbit--LD₅₀: 6480 mg/kg.

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Dimethylbenzyl alcohol

Hazard Data:

Oral: Rat--LD₅₀: 1300 mg/kg; Mouse--LD₅₀: 1400 mg/kg.

Skin: Rabbit--LD₅₀: 4300 mg/kg.

Hydrogen Peroxide

Hazard Data:

Inhalation: Mouse--LC_{Lo}: 227 ppm; Rat--TC_{Lo}: 67 ppm/6hr/6W-1, dermatitis, irritative of the skin.

Intraperitoneal: Mouse--LD₅₀: 880 mg/kg.

Intravenous: Rabbit--LD₅₀: 15 gm/kg, behavioral, convulsions or effect on seizure threshold.

Oral: Rat--LD₅₀: 376 mg/kg, gastrointestinal, peritonitis blood, pigmented or nucleated red blood cells; Mouse--LD₅₀: 2 mg/kg.

Subcutaneous: Rat--LD₅₀: 620 mg/kg; Mouse--LD₅₀: 1072 mg/kg.

Skin: Rat--LD₅₀: 4060 mg/kg, lung, thorax, respiration, or pulmonary emboli; Rabbit--LD_{Lo}: 500 mg/kg, behavioral, convulsions or effect on seizure threshold.

SECTION 12 - ECOLOGICAL INFORMATION

No data is available on the preparation itself. The product should be prevented from entering drains, sewers, streams, etc.

Ecotoxicity: Methyl ethyl ketone peroxide: EC₅₀ (Guppy), 44.2 mg/L/96 hr; EC₅₀ (alga), 42,700 µg/L/96 hr.

Environmental Fate: Methyl ethyl ketone peroxide (MEKP) was evaluated for biodegradability in a closed bottle system and was reported to be readily biodegradable. An EC₅₀ of 16mg MEKP/L activated sludge was reported in an activated sludge respiration inhibition test.

SECTION 13 - DISPOSAL CONSIDERATIONS

Prevent material from entering drains, sewers, streams, etc.

Immediately dispose of waste material at a RCRA approved hazardous waste management facility in accordance with federal, state and local regulations.

SECTION 14 - TRANSPORT INFORMATION

DOT Shipping Name:	ORGANIC PEROXIDE TYPE D, LIQUID (METHYL ETHYL KETONE PEROXIDE, ≤17%, CUMYL HYDROPEROXIDE, ≤44%)
DOT Hazard Class:	5.2
UN/NA ID No.:	UN3105
DOT Packing Group:	PG II
DOT RQ	RQ (if shipping container is greater than 22.7 lbs)
Labels:	5.2 (Organic Peroxide)
2004 ERG GUIDE NO.:	145

SECTION 15 - REGULATORY INFORMATION

The following chemicals are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

<u>Chemical Name</u>	<u>CAS Number</u>	<u>Percent</u>
Cumyl Hydroperoxide	80-15-9	41 - 44
Dimethyl Phthalate	131-11-3	20 - 22
Cumene	98-82-8	4 - 5
Acetophenone	98-86-2	1 - 3
Methyl Ethyl Ketone	78-93-3	0 - 1

Reportable Quantity

2-Butanone Peroxide (MEKP): 10 lbs (4.54 kg)

alpha, alpha-Dimethylbenzylhydroperoxide (CHP): 10 lbs (4.54 kg)

Australian Inventory of Chemical Substances (AICS)

The ingredients in this product are listed in the Australian AICS Inventory.

Canadian Domestic Substances List (DSL)

The ingredients in this product are listed in the Canadian DSL Inventory.

NOROX[®] MCP RED**Chinese Inventory of Existing Chemical Substances Manufactured or Imported in China (IECSC)**

The ingredients in this product are listed in the Chinese IECSC Inventory.

European Inventory of Existing Commercial Chemical Substances (EINECS)

The ingredients in this product are listed in the European EINECS Inventory.

Japanese Existing and New Chemical Substances (ENCS)

The ingredients in this product are listed in the Japanese ENCS Inventory.

Korean Existing Chemicals List (ECL)

The ingredients in this product are listed in the Korean ECL Inventory.

US Toxic Substances Control Act (TSCA)

The ingredients in this product are listed in the US TSCA Inventory.

Status of Carcinogenicity

Not recognized as a carcinogen by the IARC, NTP or OSHA.

SECTION 16 - OTHER INFORMATION**VOC Information**

Using ASTM Test Method D-2369-87, but at 40°C (since MEKP and CHP decompose rapidly above 100°C and are not VOCs), Norox[®] MCP Red contains 4.9% VOC, by weight, or 53 grams per liter. For more information, call Syrgis Performance Initiators, Inc.

NFPA 432 Organic Peroxide Classification

Class III

NFPA 704 Rating

<u>Health</u>	<u>Flammability</u>	<u>Reactivity</u>
3	2	2

HMIS Rating

<u>Health</u>	<u>Flammability</u>	<u>Reactivity</u>
3	2	2

MSDS Reference: MCP Red MSDS 0709.1

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